

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the present application.

**Listing of Claims:**

**Claim 1 (currently amended):** A hydrodynamic bearing comprising:

a shaft;

a top plate fixed to the upper section of the shaft, the top plate having an ring-shaped portion extended in a lower direction, the ring-shaped portion having an inner peripheral face;

a sleeve that rotates relative to the shaft about a rotation axis;

a bottom plate fixed to the lower section of the sleeve;

a bearing section including a minute gap formed between the upper end face of the sleeve and the lower end face of the top plate, a lubricating fluid retained in the minute gap and dynamic pressure generating grooves formed on at least one of the upper end face of the sleeve and the lower end face of the top plate, that induce dynamic pressure in the lubricating fluid when the shaft or the sleeve rotates relatively; and

a capillary seal section adjoining the bearing section, having a radial gap between an outer peripheral face of the sleeve and ~~[[an]]~~ the inner peripheral face of the ring-shaped portion, ~~wherein the dimension of the radial gap at an observing point is getting at least wider in accordance with an increase in the distance from the bearing section to the observing point in the rotation axis; wherein~~

the bearing section supports the shaft and the sleeve so as to rotate relative to the rotation axis,

the lubricating fluid is continuously retained from the bearing section to the capillary seal section and forms a vapor-liquid interface within the capillary seal section, ~~[[and]]~~

a radial separation of the inner peripheral face of the ring-shaped portion from the rotation axis at least widens the further along the rotation axis the radial separation is from the bearing section, and

letting the minimum value of radial-direction-distances separation between the inner peripheral ~~[[sur]]~~face of the ring-shaped portion and the rotation axis ~~is set as be~~ R1, and ~~[[a]]~~ the radial-direction-distance separation from ~~an inner~~ the point on a boundary between in the vapor-liquid interface of the lubricating fluid and the outer peripheral face of the sleeve that is uppermost, in the direction toward the top plate and paralleling the rotation axis, is set as be R2, ~~[[and]]~~ then the minimum value R1 and the radial-direction-distance separation R2 ~~have a~~ fulfill the relation  $R1 > R2$ .

**Claim 2 (original):** A hydrodynamic bearing according to claim 1, wherein, a center axis line of the radial gap composing the capillary seal section is defined as M and a radial-direction plane that is perpendicular to the rotation axis is defined as Y, and the inner point on the boundary between the vapor-liquid face of the lubricating fluid and the outer peripheral face of the sleeve is a position where the center axis line M and the radial-direction plane Y crosses each other.

**Claim 3 (currently amended):** A hydrodynamic bearing according to claim 1, wherein the capillary seal section comprising:

a first capillary seal section adjoining the bearing section, having a first radial gap between the outer peripheral face of the sleeve and a first inner peripheral face of the ring-shaped portion, ~~a dimension of the first radial gap being getting at least wider in accordance with increasing a distance from the bearing section in the rotation axis~~ the first radial gap at least widening the further along the rotation axis the radial dimension of the first radial gap is from the bearing section, and

a second capillary seal section adjoining the first capillary seal section, having a second radial gap between the outer peripheral face of the sleeve and a second inner peripheral face of the ring-shaped portion, ~~a dimension of the second radial gap being getting at least wider in accordance with increasing the distance from the bearing section in the rotation axis~~ the second radial gap at least widening the further along the rotation axis the radial dimension of the second radial gap is from the bearing section;

wherein ~~a first radial distance between the first inner peripheral face and the rotation axis in radial direction, is getting at least shorter in accordance with increasing the distance from the bearing portion in the rotation axis~~ a first radial separation of the first inner peripheral face of the ring-shaped portion from the rotation axis at least shortens the further along the rotation axis the first radial separation is from said bearing section, and the first inner peripheral face forms a

first angle  $\theta_1$  ~~(employing a smaller angle having the angle value in a range  $0 \leq \theta_1 \leq 90^\circ$ )~~, whose value is in the range  $0 < \theta_1 \leq 90^\circ$ , with respect to the rotation axis, and  
~~a second radial distance between the second inner peripheral face and the rotation axis in radial direction, is getting at least shorter in accordance with increasing the distance from the bearing portion in the rotation axis~~ a second radial separation of the second inner peripheral face of the ring-shaped portion from the rotation axis at least shortens the further along the rotation axis the second radial separation is from said bearing section, and the second inner peripheral face forms a second angle  $\theta_2$  ~~(employing a smaller angle having the angle value in a range  $0 \leq \theta_2 \leq 90^\circ$ )~~, whose value is in the range  $0 \leq \theta_2 < 90^\circ$ , with respect to the rotation axis,

the first angle  $\theta_1$  and the second angle  $\theta_2$  takes a relationship of  $\theta_1 > \theta_2$ .

**Claim 4 (original):** A hydrodynamic bearing according to ~~Claim 4~~ claim 3, wherein the second angle  $\theta_2$  is  $\theta_2 > 0$ .

**Claim 5 (cancelled)**

**Claim 6 (withdrawn):** A manufacturing method of the hydrodynamic bearing according to claim 1 comprising:

a step of measuring a filling amount of the lubricating fluid by observing the inner point of the lubricating fluid from a position immediately above the inner point in a direction approximately parallel to the rotation axis; and

a step of adjusting the filling amount of the lubricating fluid.

**Claim 7 (withdrawn):** A manufacturing method of the hydrodynamic bearing according to claim 7, wherein

a step of setting the inner point on the boundary between the vapor-liquid face of the lubricating fluid and outer peripheral face of the sleeve for measuring the radial-direction distance R2 from the inner point to the rotation axis; and

a step of adjusting the filling amount of the lubricating fluid by adjusting the inner point on the boundary obtained by the measuring step to a preset position.

**Claim 8 (withdrawn):** A manufacturing method of the hydrodynamic bearing according to claim 7, comprising:

a step of, when the center axis line of the radial gap composing the capillary seal section is defined as M and a radial-direction plane perpendicular to the rotation axis is defined as Y, setting the inner point to a position where the rotation axis M and the radial-direction plane Y cross each other, thereby measuring the inner point; and

a step of adjusting the vapor-liquid face of the lubricating fluid in the inner point obtained by the measuring step to a preset position, thereby adjusting the filling amount of the lubricating fluid.

**Claim 9 (currently amended)** A spindle motor comprising:

a shaft;

a top plate fixed to the upper section of the shaft, the top plate having an ring-shaped portion extended in a lower direction, the ring-shaped portion having an inner peripheral face;

a sleeve that rotates relative to the shaft about a rotation axis;

a bottom plate fixed to the lower section of the sleeve;

a bearing section including a minute gap formed between the upper end face of the sleeve and the lower end face of the top plate, a lubricating fluid retained in the minute gap and dynamic pressure generating grooves formed on at least one of the upper end face of the sleeve and the lower end face of the top plate, that induce dynamic pressure in the lubricating fluid when the shaft or the sleeve rotates relatively; and

a capillary seal section adjoining the bearing section, having a radial gap between an outer peripheral face of the sleeve and ~~[[an]]~~ the inner peripheral face of the ring-shaped portion, ~~wherein the dimension of the radial gap at an observing point is getting at least wider in accordance with an increase in the distance from the bearing section to the observing point in the rotation axis;~~

a stator supported by the bottom plate; and

a magnet supported by the top plate for producing rotational magnetic field with the stator; wherein

the bearing section supports the shaft and the sleeve so as to rotate relative to the rotation axis,

the lubricating fluid is continuously retained from the bearing section to the capillary seal section and forms a vapor-liquid interface within the capillary seal section, ~~[[and]]~~

a radial separation of the inner peripheral face of the ring-shaped portion from the rotation axis at least widens the further along the rotation axis the radial separation is from the bearing section, and

letting the minimum value of radial-direction distances separation between the inner peripheral ~~[[sur]]~~face of the ring-shaped portion and the rotation axis ~~is set as~~ be  $R1$ , and ~~[[a]]~~ the radial-direction distance separation from ~~an inner~~ the point ~~on a boundary between in~~ the vapor-liquid interface of ~~the lubricating fluid and the outer peripheral face of the sleeve~~ that is uppermost, in the direction toward the top plate and paralleling the rotation axis, is set as be  $R2$ , ~~[[and]]~~ then the minimum value  $R1$  and the radial-direction distance separation  $R2$  ~~have a~~ fulfill the relation  $R1 > R2$ .

**Claim 10 (original):** A spindle motor according to claim 9, wherein, a center axis line of the radial gap composing the capillary seal section is defined as  $M$  and a radial-direction plane that is perpendicular to the rotation axis is defined as  $Y$ , and the inner point on the boundary between the vapor-liquid face of the lubricating fluid and the outer peripheral face of the sleeve is a position where the center axis line  $M$  and the radial-direction plane  $Y$  crosses each other.

**Claim 11 (currently amended):** A spindle motor to Claim 9, wherein the capillary seal section comprising:

a first capillary seal section adjoining the bearing section, having a first radial gap between the outer peripheral face of the sleeve and a first inner peripheral face of the ring-shaped portion, ~~a dimension of the first radial gap being getting at least wider in accordance with increasing a distance from the bearing section in the~~ rotation axis the first radial gap at least widening the further along the rotation axis the radial dimension of the first radial gap is from the bearing section, and

a second capillary seal section adjoining the first capillary seal section, having a second radial gap between the outer peripheral face of the sleeve and a second inner peripheral face of the ring-shaped portion, ~~a dimension of the second radial gap being getting at least wider in accordance with increasing the distance from the bearing section in the rotation axis~~ the second radial gap at least widening the further along the rotation axis the radial dimension of the second radial gap is from the bearing section;

wherein ~~a first radial distance between the first inner peripheral face and the rotation axis in radial direction, is getting at least shorter in accordance with increasing the distance from the bearing portion in the rotation axis~~ a first radial separation of the first inner peripheral face of the ring-shaped portion from the rotation axis at least shortens the further along the rotation axis the first radial separation is from said bearing section, and the first inner peripheral face forms a first angle  $\theta_1$  ~~(employing a smaller angle having the angle value in a range  $0 \leq \theta_1 \leq 90^\circ$ )~~, whose value is in the range  $0 < \theta_1 \leq 90^\circ$ , with respect to the rotation axis, and

~~a second radial distance between the second inner peripheral face and the rotation axis in radial direction, is getting at least shorter in accordance with increasing the distance from the bearing portion in the rotation axis~~ a second radial separation of the second inner peripheral face of the ring-shaped portion from the rotation axis at least shortens the further along the rotation axis the second radial separation is from said bearing section, and the second inner peripheral face forms a

second angle  $\theta_2$  ~~(employing a smaller angle having the angle value in a range  $0 \leq \theta_2$~~   
 ~~$\leq 90^\circ$ )~~, whose value is in the range  $0 \leq \theta_2 < 90^\circ$ , with respect to the rotation axis,

the first angle  $\theta_1$  and the second angle  $\theta_2$  takes a relationship of  $\theta_1 > \theta_2$

**Claim 12 (original):** A spindle motor according to Claim 11, wherein the second angle  $\theta_2$  is  $\theta_2 > 0$ .

**Claim 13 (cancelled)**

**Claim 14 (withdrawn):** A manufacturing method of the spindle motor according to claim 9 comprising:

a step of measuring a filling amount of the lubricating fluid by observing the inner point from a position immediately above the inner point in a direction approximately parallel to the rotation axis; and

a step of adjusting the filling amount of the lubricating fluid.

**Claim 15 (withdrawn):** A manufacturing method of the spindle motor according to claim 14, wherein

a step of setting the inner point on the boundary between the vapor-liquid face of the lubricating fluid and outer peripheral face of the sleeve for measuring the radial-direction distance R2 from the inner point to the rotation axis; and

a step of adjusting the filling amount of the lubricating fluid by adjusting the inner point on the boundary obtained by the measuring step to a preset position.

**Claim 16 (withdrawn):** A manufacturing method of the spindle motor according to claim 14, comprising:

a step of, when the center axis line of the radial gap composing the capillary seal section is defined as M and a radial-direction plane perpendicular to the rotation axis is defined as Y, setting the inner point to a position where the rotation axis M and the radial-direction plane Y cross each other, thereby measuring the inner point; and

a step of adjusting the vapor-liquid face of the lubricating fluid in the inner point obtained by the measuring step to a preset position, thereby adjusting the filling amount of the lubricating fluid.

**Claim 17 (currently amended)** A disk drive device to which a disc-like recording medium, that can record information, is mounted, comprising:

a housing;

a spindle motor fixed in the housing for rotating the recording medium; and

means for writing or reading information to or from a required position on the recording medium; wherein the spindle motor comprising:

a shaft;

a top plate fixed to the upper section of the shaft, the top plate having an ring-shaped portion extended in a lower direction, the ring-shaped portion having an inner peripheral face;

a sleeve that rotates relative to the shaft about a rotation axis;

a bottom plate fixed to the lower section of the sleeve;

a bearing section including a minute gap formed between the upper end face of the sleeve and the lower end face of the top plate, a lubricating fluid retained in the minute gap and dynamic pressure generating grooves formed on at least one of

the upper end face of the sleeve and the lower end face of the top plate, that induce dynamic pressure in the lubricating fluid when the shaft or the sleeve rotates relatively; and

a capillary seal section adjoining the bearing section, having a radial gap between an outer peripheral face of the sleeve and ~~[[an]]~~ the inner peripheral face of the ring-shaped portion, ~~wherein the dimension of the radial gap at an observing point is getting at least wider in accordance with an increase in the distance from the bearing section to the observing point in the rotation axis;~~

a stator supported by the bottom plate; and

a magnet supported by the top plate for producing rotational magnetic field with the stator; wherein

the bearing section supports the shaft and the sleeve so as to rotate relative to the rotation axis,

the lubricating fluid is continuously retained from the bearing section to the capillary seal section and forms a vapor-liquid interface within the capillary seal section, ~~[[and]]~~

a radial separation of the inner peripheral face of the ring-shaped portion from the rotation axis at least widens the further along the rotation axis the radial separation is from the bearing section, and

letting the minimum value of radial ~~direction distances~~ separation between the inner peripheral ~~[[sur]]~~face of the ring-shaped portion and the rotation axis ~~is set as~~ be  $R_1$ , and ~~[[a]]~~ the radial ~~direction distance~~ separation from ~~an inner~~ the point ~~on a boundary between~~ in the vapor-liquid interface of

~~the lubricating fluid and the outer peripheral face of the sleeve~~ that is  
uppermost, in the direction toward the top plate and paralleling the rotation  
axis, is set as be  $R_2$ , ~~[[and]]~~ then the minimum value  $R_1$  and the radial-  
~~direction distance~~ separation  $R_2$  ~~have a~~ fulfill the relation  $R_1 > R_2$ .